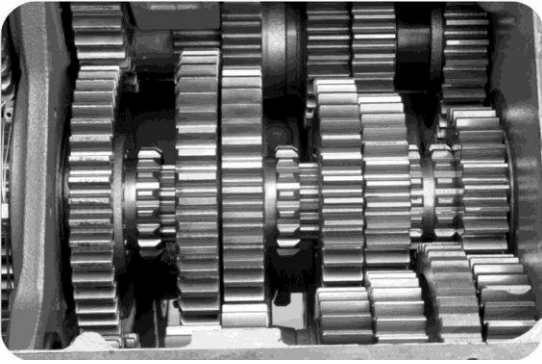
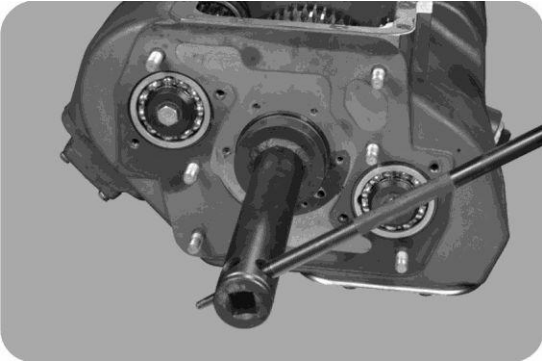


Section 5 , a shaft is directly assembled and disassembled from the gearbox.

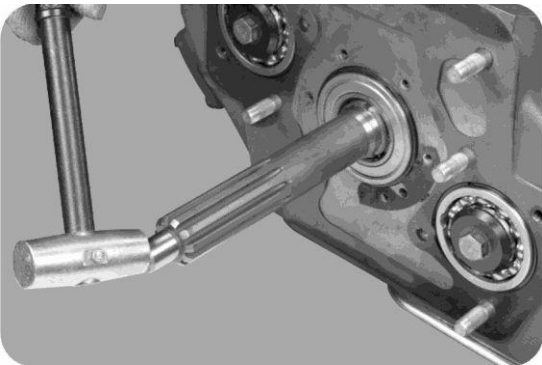
In maintenance, sometimes it is necessary to disassemble the shaft assembly only, and the specific method is as follows:



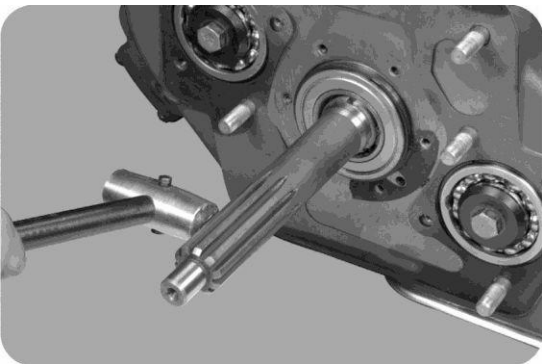
1, make the transmission in the main box two sets of gears and gear meshing.



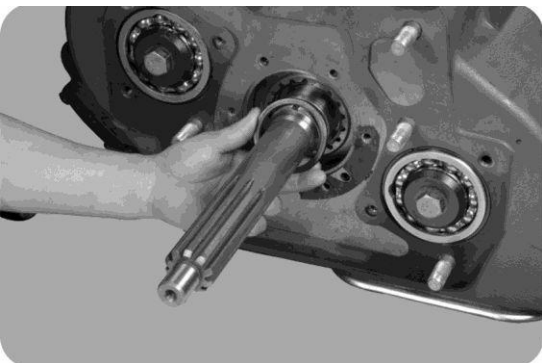
2, use a special tool to remove a shaft nut (left).



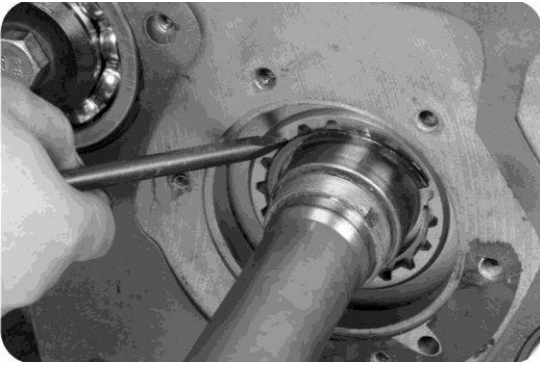
3, with a copper shaft. Inward percussion



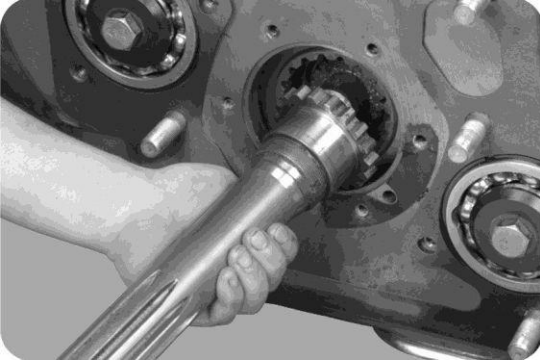
4, with a bar about percussion axis to make a shaft bearing and a shaft.



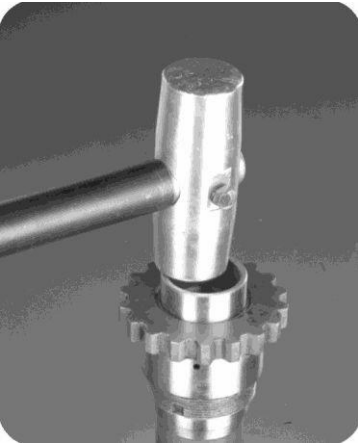
5, take out a shaft gear spacer.



6, set aside a shaft gear within the stop ring of a screwdriver.



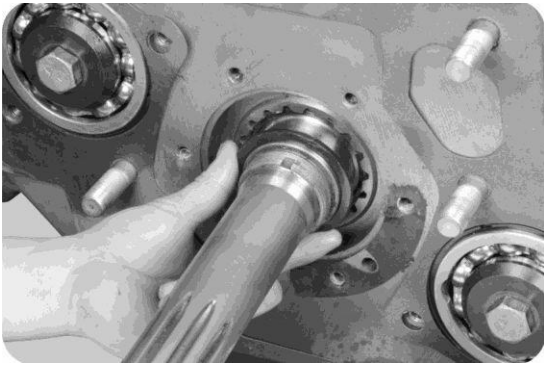
7, take out a shaft to do the corresponding inspection.



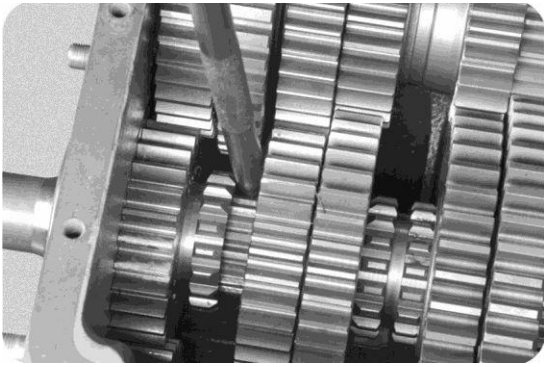
8, assembly: take a new shaft into the two shaft guide sleeve, the hole with grease.



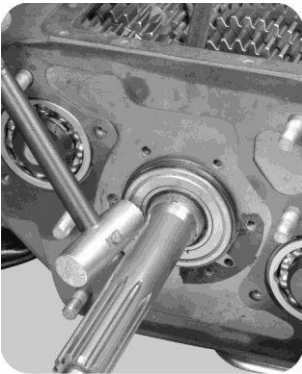
9, the shaft into a shaft gear hole, the assembly stop ring.



10, the assembly of a shaft gear spacer.



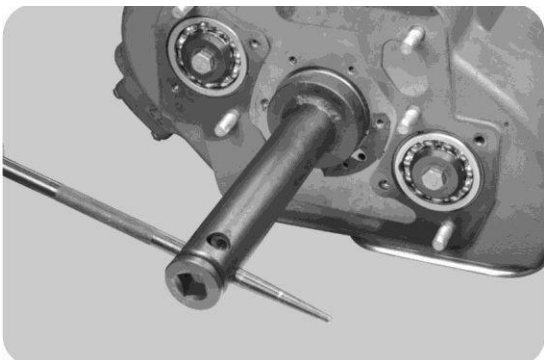
11, the two axis 3/4 gear with a sliding sleeve and a combination of teeth, and with a soft stick to withstand.



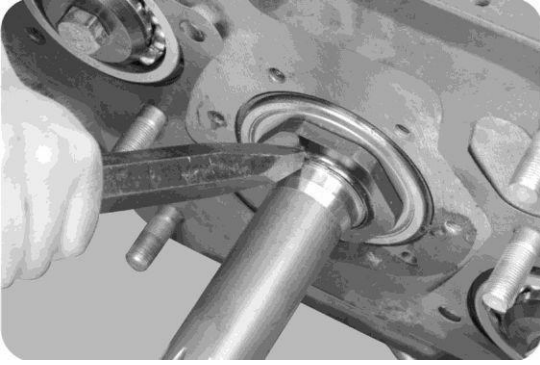
12, assembly of a shaft bearing in place.



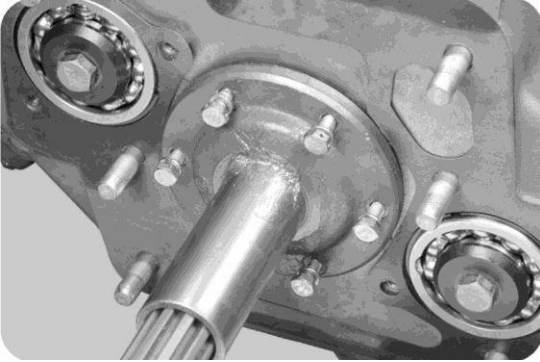
13, apply anaerobic adhesive on the screw nut thread.



14, use a special tool to tighten a shaft nut (L - L).



15, a shaft nut in a threaded shaft with groove riveting die.



16, a shaft end cover assembly, and six bolts tightening.

A twin counter shaft 9 files series (such as the dis assembly and assembly of 9JS series gearbox can be strictly in accordance with the above process. 8 files (such as 8JS column series gearbox only in the second shaft assembly at because of canceling the low speed gear and the dis assembly is slightly different. The rest can also be

This section is suitable for RT11509C, RTO11509F, 9JS180,9JS180A, and is suitable for the dis assembly and assembly of the above process,9TS150,9TS150A, 9JS135,9JS135A, 9JS119,9JS119A, 9JS119B, 8JS100B, 8JS100C,8JS118 and 8JS118A type gearbox.

Sission route map.